



无锡鑫常钢管有限责任公司

WUXI XINCHANG STEEL PIPE CO., LTD.

—— 高品质钢管专业制造商

Professional manufacturer of high quality tube & pipe





无锡鑫常钢管有限责任公司

WUXI XINCHANG STEEL PIPE CO., LTD.

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企业概述 Company Profile

公司成立于1989年，致力于高品质不锈钢无缝管的研发及生产，拥有固定资产8000余万元人民币。

Wuxi Xinchang Steel Pipe Co., Ltd. was established in 1989, specialized in developing and manufacturing seamless stainless steel tubes and pipes. It has a registered capital of 7.4 million U.S. Dollars, fixed assets of 12 million U.S. Dollars.

现年产不锈钢无缝管1.3万吨，2016年销售额超3亿人民币。

Nowadays the annual output is 13,000 tons of stainless steel pipes and tubes. The sales volume was over 44 million U.S. Dollars in 2016.

产品广泛应用于国内外石油、化工、核电、锅炉、热交换器、造船、化纤等行业，被中石油、中海油、神华集团、大唐电力、二三建公司、环球工程、五环科技、赛鼎工程、华陆工程、杭锅炉、杭汽轮等国内外知名企业集团列入优秀供应商。

The products are widely used in petroleum, chemical, nuclear, boiler, heat exchanger, shipbuilding, chemical fiber industry fields. We are the excellent supplier of China National Petroleum Corp., China National Offshore Oil Corp., Shenhua Group, Datang Power, the 23 Construction Company, Huanqiu Contracting & Engineering, Wuhuan Engineering, Sedin Engineering, HuaLu Engineering & Technology, Hangzhou Boiler Group, Hangzhou Steam Turbine Co. and other well-known domestic and foreign enterprises Group .



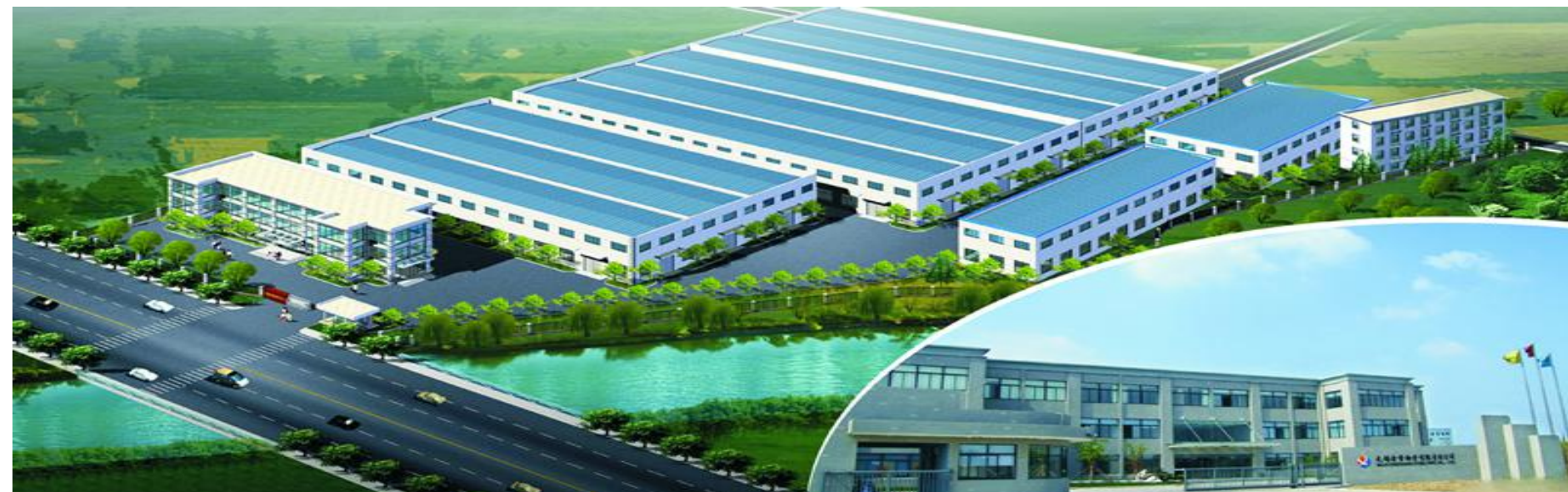
企业概述 Company Profile

公司生产的S22253 & S22053 特殊钢取得《锅炉压力容器用材料技术评审证书》，已批量生产并广泛应用。

We have got the certificate for producing alloy S22253 & S22053 of boilers and pressure vessels from China Standardization Committee, and the products have been accepted and used by many customers.

公司通过了ISO 9001:2015质量体系认证，取得了TUV证书、PED 2014/68/EU证书、BV证书、国家特种设备制造许可证。

We have got ISO 9001:2015 Certificate, TUV Certificate, PED 2014/68/EU Certificate, BV Certificate and TS Certificate.





主要产品 Main Products

◆ 公司所用原料均来自成熟、稳定的坯料厂家：

奥托昆普、山特维克、上钢五厂、浙江永兴、青山钢铁

All raw materials are from mature and stable steel factories, like:

Outokumpu, Sandvic, Baosteel, Yongxing, Tsingshan

◆ 可提供的产品材质 / Available material grades:

奥氏体 **Austenitic:** 304/304L/304H, 316/316L/316Ti, 321/321H, 310S/310H, 317/317L, 347/347H

双相钢、特材 **Duplex & Special material:** S31500, S31803, S32205, S32750, 904L, S22053, S22253

镍基 **Ni-based alloy:** UNS N04400, N06600, N08800, N08825, N06625

◆ 生产规格 / Size: 外径/O.D. Φ 6mm- Φ 426mm 壁厚/W.T. 0.5mm-30mm

◆ 生产标准 Standards:

GB: GB/T 14975; GB/T 14976 ; GB/T 13296

ASTM/ASME: A213; A269; A312; A511; A789; A790; B677; B163; B407

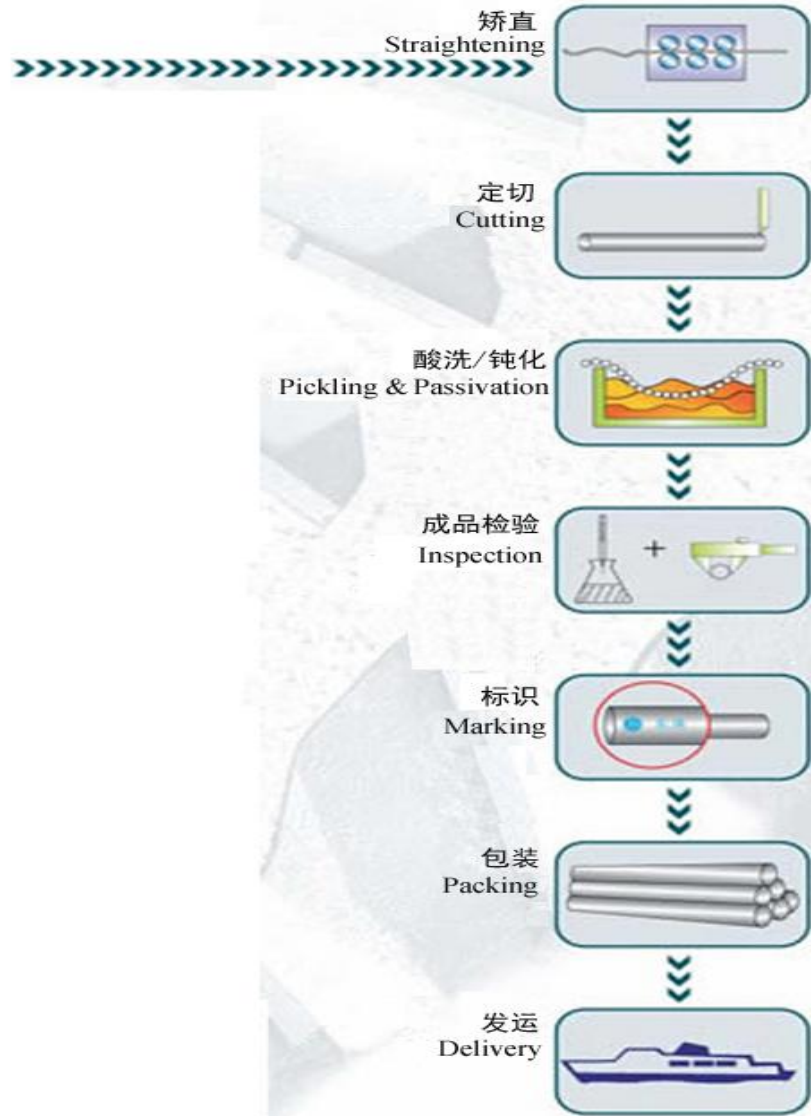
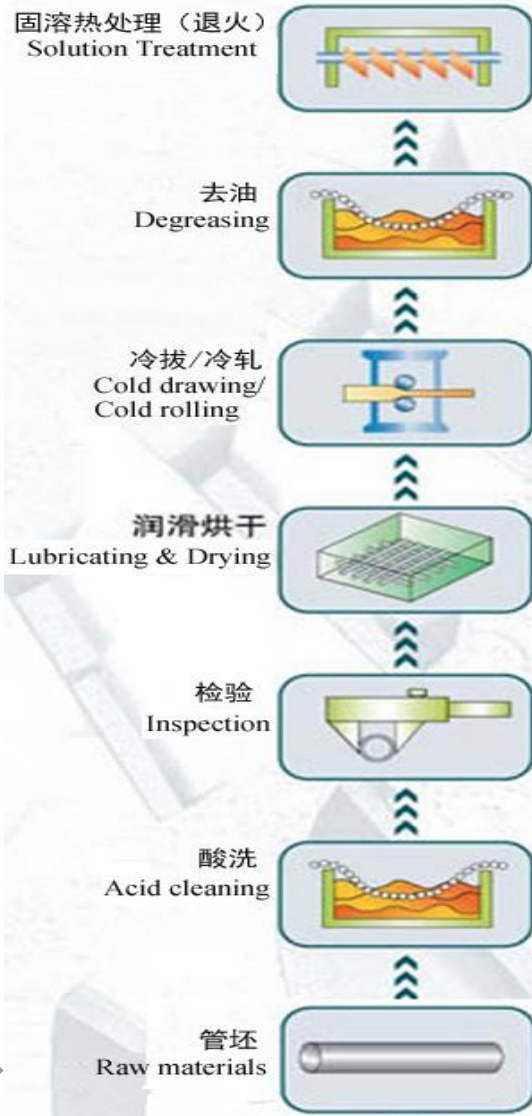
DIN: 17456; 17458

JIS: G3459; G3463

EN: 10216-5



工艺流程 Producing process





质量控制图 Quality control

Process		control point		inspect equipment/tools	department	
<pre> graph TD A[raw material] --> B{inspect} B -- N --> C[return] B -- Y --> D[piercing] D --> E{inspect} E -- N --> F[sort out] E -- Y --> G[cold work] G --> H{inspect} H -- N --> I[sort out] H -- Y --> J[heat treatment] J --> K[pickling] K --> L{inspect} L -- N --> M[sort out] L -- Y --> N[warehouse] </pre>	raw material	document	standard	technical requirement	technical	
		size	mill standard		Micrometer	Q.C
		surface quality			visual	
		chemical analyze	order demand		spectrometer	Laboratory
		macrostructure	Generally loose	$\leq 1.5Gr.$	microscope	
			center loose	$\leq 1.5Gr.$	microscope	
	Segregation		$\leq 1.5Gr.$	microscope		
	microstructure	Nonmetallic inclusions	$ABCD \leq 1.5Gr.$	microscope		
	towersample	mill standard		visual		
	piercing	temperature	standard		Thermometer(+/- 10°C)	Manufacturing
		raw pipe	size and surface standard		Micrometer	
	cold work	cold rolled	size and surface standard		Micrometer	Manufacturing
		cold drawn	size and surface standard		Micrometer	Manufacturing
		temperature	heat treatment standard		Thermometer	Manufacturing
	heat treatment	holding time	heat treatment standard		power machinery	Manufacturing
concentration		pickling standard		acidity analysis		
pickling	temperature	pickling standard		Thermometer	Manufacturing	
	holding time	pickling standard		clock		
	size	Standard		Micrometer		
finished products	surface quality	Standard		Visual(endoscope)	Q.C	
	hydraulic	Standard		hydraulic test machine		
	UT	Standard		U.T machine		
	Mechanical Property	Standard		universal test machine	Q.C	
	flat test	Standard		universal test machine		
	flar test	Standard		universal test machine		
	hardness	Standard		hardness test machine		
	chemical analyze	Standard		microscope		
	I.C.T	Standard		intergranular corrosion test		



生产设备 Production Equipment



冷拔机15台

Cold Drawn Machine 15 Sets

(液压式: 60T~400T)

(链条式: 5T~150T)



冷轧机20台

Cold Rolled Machine 20 Sets

(LG30~LG110-H)



生产设备 Production Equipment



润滑烘烤机2台
Lubricating and Heat-Drying Machine



固溶热处理炉2台
Heat Treatment Furnace



生产设备 Production Equipment



去油酸洗车间
Pickling Plant



矫直机3台
Straightening Machine



生产设备 Production Equipment



打头
Ends Making



定切
Cutting to Length



检验设备 Inspection Equipment



金相显微镜和图像处理系统
Metallurgical Microscope

内窥镜2台

Endoscope 2 Sets



晶间腐蚀试验设备2套

Intergranular Corrosion Test



检验设备 Inspection Equipment



涡流探测器2台
Eddy Current Test



超声波探测器2台
Ultrasonic Test



检验设备 Inspection Equipment



直读式光谱分析仪1台
PMI 1 Set



冲击试验机2台
Impact Testing Machine 2 Sets



检验设备 Inspection Equipment



机械性能试验设备2套

Mechanical Property Testing Machine



超声波测厚仪1台

Ultrasonic Thickness Meter



显微镜硬度试验仪

Hardness test



检验设备 Inspection Equipment



水压试验机2台
Hydrostatic Test Machine 2 Sets



资质证书 Certificates




营业执照证书
Business Licence



特种设备制造许可证
Manufacture Licence of Special Equipment



资质证书 Certificates

 Lloyd's Register
LRQA

认证证书

兹此证明下列公司之管理体系:

无锡鑫常钢管有限责任公司
中华人民共和国, 江苏省无锡市
惠山经济开发区春惠路(东)
统一社会信用代码: 91320206703545154A

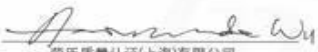
通过劳氏质量认证有限公司之认证
符合下列管理体系标准:


ISO 9001:2015
GB/T 19001-2016

该管理体系适用于:
无缝不锈钢管的制造。

证书编号: QAC0061010

首次颁发日期: 2006年6月25日
换发证书日期: 2017年7月17日
证书有效期至: 2020年7月16日


劳氏质量认证(上海)有限公司
代表劳氏质量认证有限公司


001

注册注册地址: 中华人民共和国, 上海市浦东新区 130 号南洋大厦 2018 室
认可注册地址: 1 Trinity Park, Bickenhill Lane, Birmingham, B37 7ES, United Kingdom
本证书在有效期内可作为质量管理体系符合 ISO 9001:2015 标准及 GB/T 19001-2016 标准
的认证依据。本证书的有效性依赖于获证组织符合认证标准的要求。

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ISO 9001:2015证书

 Lloyd's Register
LRQA

CERTIFICATE OF APPROVAL

This is to certify that the Management System of:

Wuxi Xinchang Steel Tube Co., Ltd.
Chunhui Road (E), Huishan Economic Development
District, Wuxi City, Jiangsu Province,
People's Republic of China
Unified Social Credit Code: 91320206703545154A

has been approved by Lloyd's Register Quality Assurance
to the following Management System Standards:

ISO 9001:2015
GB/T 19001-2016

The Management System is applicable to:

Manufacture of seamless stainless steel tubes and pipes.

Approval Certificate No: QAC0061010

Original Approval: 25 June 2006
Current Certificate: 17 July 2017
Certificate Expiry: 16 July 2020


Issued by: Lloyd's Register Quality Assurance (Shanghai) Co., Ltd.
for and on behalf of Lloyd's Register Quality Assurance Limited.


001

Room 2018, Ocean Tower, 350 Yan An Dong Road, Shanghai, P. R. China
for and on behalf of 1 Trinity Park, Bickenhill Lane, Birmingham, B37 7ES, United Kingdom
This certificate can be checked for validity on UKAS website (www.ukas.com) until the date of expiry.
This approval is subject to surveillance assessment carried out in accordance with the UKAS assessment and certification procedures.

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ISO 9001:2015 Certificate



资质证书 Certificates



信用等级证书
Credit Grading Certificate



资质证书 Certificates



CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

Wuxi Xinchang Steel Pipes Co., Ltd.
Chunhui Road (E), Economic Development Zone,
Huishan District, Wuxi City, Jiangsu Province,
People's Republic of China
Unified Social Credit Code: 91320206703545154A

Has been assessed against the requirements of Annex I, paragraph 4.3 of the Pressure Equipment Directive 2014/68/EU, and Schedule 1, paragraph 4.3 of the Pressure Equipment (Safety) Regulations 2016, UK Statutory Instrument 2016 No. 1105 and conforms to the requirements for the products shown below:

Manufacture of seamless stainless steel tubes and pipes with outer diameter of 6-426mm and wall thickness of 0.8-20mm in accordance with Annex I paragraph 4.3 of the Pressure Equipment Directive.

Approval is subject to the continued maintenance of the quality system in accordance with the requirements of the above Directive and Regulations, and continuing to comply with the QMS Certificate Number QAC0061010. Products are as listed on the attached schedule.

Approval
Certificate No: QAC0061010/A

Original Approval: 2 July 2009

Current Certificate: 17 July 2017

Certificate Expiry: 16 July 2020

Issued by: Lloyd's Register Quality Assurance (Shanghai) Co., Ltd.

Room 2018, Ocean Tower, 550 Yan An Dong Road, Shanghai, P. R. China

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CERTIFICATE SCHEDULE

Wuxi Xinchang Steel Pipes Co., Ltd.
Chunhui Road (E), Economic Development Zone,
Huishan District, Wuxi City, Jiangsu Province,
People's Republic of China
Unified Social Credit Code: 91320206703545154A

PED 2014/68/EU Annex I paragraph 4.3 compliance

Products: Seamless Stainless Steel Tubes and Pipes with outer diameter of 6-426mm and wall thickness of 0.8-20mm.

Material Grades and Standards:

Standards	Grades
ASME SA-213/SA-213M	TP304, TP304L, TP304H, TP310S, TP316, TP316L, TP317, TP317L, TP321, TP347, TP347H
ASME SA-312/SA-312M	TP304, TP304L, TP304H, TP310S, TP316, TP316L, TP317, TP317L, TP321, TP347, TP347H
ASTM A269	TP304, TP304L, TP316, TP316L, TP317, TP321, TP347
ASTM A789/A789M ASTM A790/A790M	S31500, S31803, S32205, S32750, S31500, S31803, S32205, S32750,
DIN 17458 EN 10216-5	1.4301, 1.4306, 1.4401, 1.4404, 1.4541, 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541

Issue: 04

Approval
Certificate No: QAC0061010/A

Original Approval: 2 July 2009

Current Certificate: 17 July 2017

Certificate Expiry: 16 July 2020

Page 1 of 1

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PED证书
PED Certificate



资质证书 Certificates



锅炉压力容器用材料技术评审证书
Certificate of materials for Boiler / Pressure vessel



材料符合《ASME锅炉和压力容器标准》证书
Certificate of materials comply with ASME Boiler and Pressure Vessel Code Section II part A



合格供应商资质证书 Certificates of Qualified Supplier



中石油合格供应商资质证书
Certificate of Material Supplier of CNPC



合格供应商资质证书 Certificates of Qualified Supplier



赛鼎工程公司合格供应商入网证书
Certificate of Qualified Supplier of SEDIN Engineering



合格供应商资质证书 Certificates of Qualified Supplier



合格供方资格证书

无锡鑫帝钢管有限责任公司

证号: L.SZF (WG) -328

按照 ISO9001 标准要求, 经对贵厂(公司)的质量体系、技术和供货能力等方面的评定, 现确认贵厂(公司)为兰石集团有限公司的合格供方, 可以在评定有效期内向兰石集团有限公司提供资格认定范围内, 质量稳定的产品。

(有效期二年)

特发此证。

发证单位: 兰州兰石集团有限公司全质办

发证日期: 二〇一五年八月七日



兰石集团合格供方资格证书

Certificate of Qualified Supplier of Lanshi Group



战略合作客户节选 Strategic Partners



中石油



中海油



五环集团
RVE RINGS GROUP



寰球工程
HQCEC



华陆工程科技
HUALU ENGINEERING&TECHNOLOGU



赛鼎工程有限公司
SEDIN ENGINEERING CO.,LTD



Celanese
FOUNDATION

ARKEMA
INNOVATIVE CHEMISTRY



Afton
CHEMICAL

JACOBS™

Technip



TOYO
ENGINEERING



Shell

bp



AREVA



TECNICAS REUNIDAS



销售业绩节选---Part of Achievement (Chemical Project)

Size(mm)	供货时间	供货数量(t)	材质	业主名称	Project
	Delivery time	Quantity(ton)	Material	Customer	
O.D19~273mm w.t.1.5~18mm	2014.02.16	47	TP304	Nanjing Baose Co.,Ltd	China National Petroleum Corporation
14*3~426*25	2014.04.10	146	TP304L	China Chengda Engineering Co.,Ltd	China National Petroleum Corporation-polyformaldehyde
8*1~406*22	2015.03.13	70	TP321	CNPC-ZHOUSHAN	CNPC
18*3~325*12	2015.03.13	60	TP316	CNPC-NINGBO	CNPC
19.05*1.65~25.4*2.4	2015.03.23	53	TP316L	WUXI CHEMICAL EQUIPMENT CO.,LTD	SINOPEC-MAOMING
25*2*6000	2015.6.13	79	TP304H	WUXI CHEMICAL EQUIPMENT CO.,LTD	SINOPEC-PTA
25*1.8*5000 25*1.8*6000	2015.06.22	95	TP347	HUALU ENGINEERING & TECHNOLOGY CO.,LTD	China coal energy company limited for coal-gas
60*3 108*4 32*3 168*10	2015.07.14	138	TP304H	HUALU ENGINEERING & TECHNOLOGY CO.,LTD	China coal energy company limited for coal-gas
25*2-273*12	2015	120	TP304H	HARBIN BOILER PLANT	Power generation power
25*2*6010 25*2*9010 25*2.5*4510	2015.11.07	227	TP304	DALIAN DONGFANG YIPENG EQUIPMENT	PX



销售业绩节选---Part of Achievement

客户 Customer	项目 Project	尺寸 Size	数量 (吨) Qty	牌号 Grade	供货时间 delivery time
Jiangnan boiler	Jiangsu caosui oil project	57*3	15	S32205	2015/8/1
Jiangnan boiler	Datang Internation power	25*2.5	33	S31803	2015/11/1
Sichuan lanxin	Methanol project	44*2	38	S31500	2015/12/1
Jiangnan boiler	United States-Hercules Incorporated-Tianpu project	51*2.5	55	S32205	2016/5/1
Jiangnan boiler	Export to Republic of Iraq	44.5*2	37	SAF2205	2016/6/1
Export Taiwan	TUSCO	6*1 -273*12.7	120	TP304/304L,T P316/316L	2011
Export Israel	ASHER Metal Industries Ltd	10*1	15	TP304	2012
Export Canada	Intergris Metal (Peter Canada project)	88.9*7.62,219.08*18.26	25	TP347,347H	2007
Export Mexico	INSTRUMENTOS Y SUMINISTROS INTERNACIONALES SA DE CV	88.9*7.62, 101.6*8.08	20	TP321	2010
Export Singapore	Mach Engineering Pet Ltd	19.05*1.65	35	TP316L	2010
	LIPICO	25.4*2.11	25	S31803	2011



产品研发 Product research and development

1. 与科研院校形成长期新产品开发合作。

2012年被中国化工装备协会授予“[特材研发生产基地](#)”。

Xinchang keeps the cooperation with Universities and Research institutes,

We were awarded “The base of Special Materials Researching and Producing” by CCIEA.



Base of Production-Study-Research
Harbin Institute of Technology



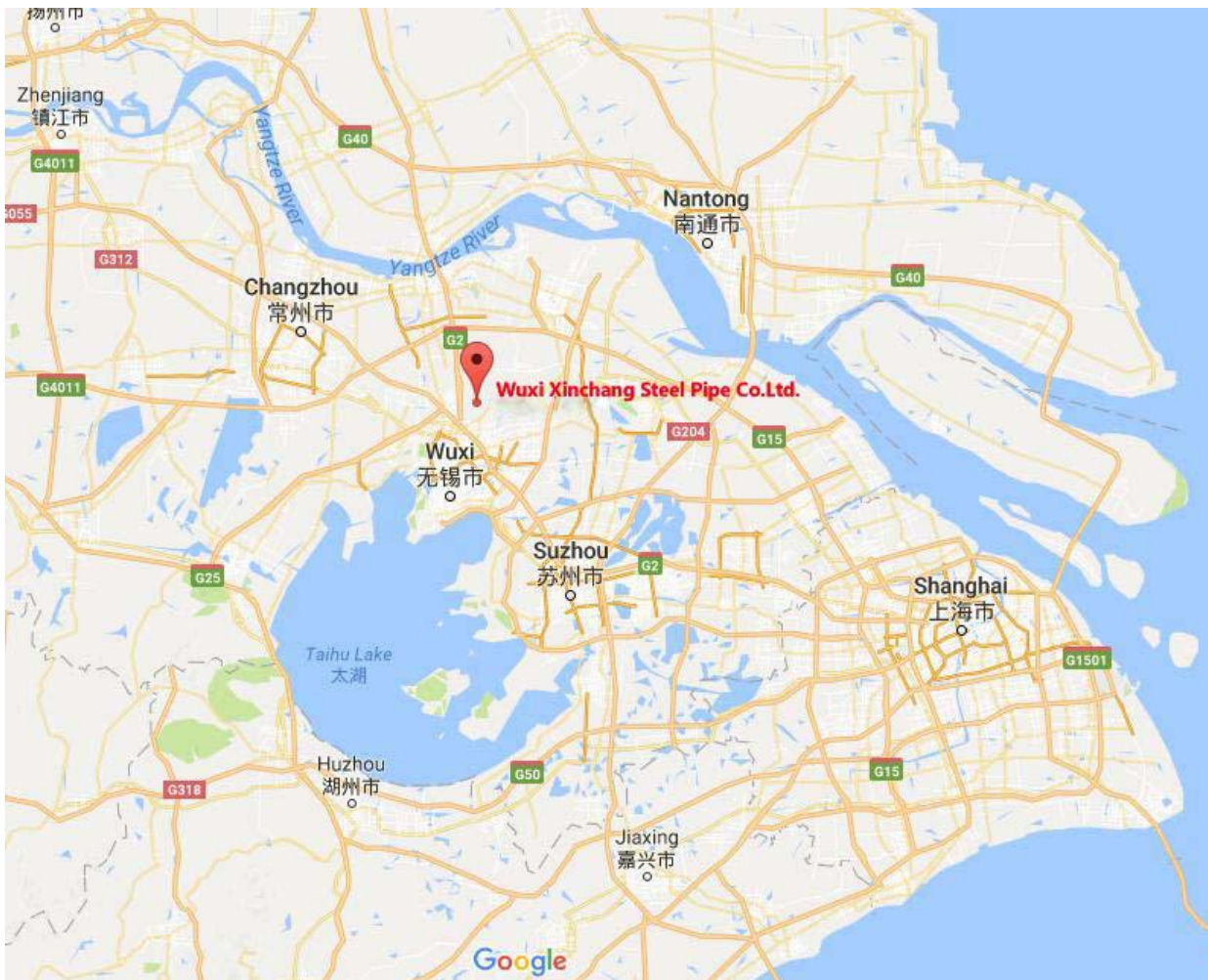
Base of Production-Study-Research
Chongqing University

2. 公司研发投入：每年投入利润的10%作为研发专用经费。

Xinchang invests 10% of profit as the R & D expenditures every year.



联系我们 Contact



电话/Tel: 86 (510) 88996288

传真/Fax: 86 (510) 88999758

移动电话/Mobile: 86 133 72307896

邮件/Email: Rocky@wxxc-sp.com

网站/Web: www.wxxc-sp.com

地址/Add:

无锡市惠山经济开发区春惠路2号

No.2 Chunhui Road, Huishan District,

Wuxi City, Jiangsu Province, China



无锡鑫常钢管有限责任公司
Wuxi Xinchang Steel Pipe Co., Ltd.

谢谢!

Thanks!