



HUNAN SHINESTAR GROUP THREWAY STEEL CO., LTD

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EX-WORKS PRICE LIST OF ERW WELDED STEEL PIPE

Quality Standard:ASTM, API5L, BS 1139, BS1387-1985, EN 39, EN10219, JIS G 3444

Ensuring material,quality,security performance, rest assured the high standards.

Note: Below is the ex-works price of bared pipes, not include freight fees, inspection fees, and any other additional fees. As the price changes rapidly, actual price please confirm with us.

Unit: USD/TON

Date:May 24th, 2012

OD	WT (Thickness)	ASTM A		ASTM B		API	Roller Tube PDC	OD	WT (Thickness)	ASTM A		ASTM B		API	Roller Tube PDC
		Q235	Q345	Q235	Q345					Q235	Q345	Q235	Q345		
Φ33.7 (1")	2.0-2.4	\$669.2						Φ108	2.5-4.0	\$661.6	\$741.8	\$708.5	\$773.6	\$835.7	\$714.6
	2.5-3.25	\$663.1							4.25-4.50	\$658.6	\$734.3	\$701.0	\$758.5	\$832.7	\$711.6
	3.5	\$667.7							4.75-5.75	\$667.7	\$752.4	\$714.6	\$757.0	\$841.8	\$720.6
	3.75	\$678.3							5.8-6.25	\$679.8	\$772.1	\$726.7	\$769.1	\$853.9	\$725.2
Φ42.3 (1.2")	2.0-2.4	\$673.7	\$743.4					Φ114.3 (4")	6.5-9.0	\$697.9	\$785.7	\$740.3	\$782.7	\$872.0	\$743.4
	2.5-3.5	\$663.1	\$740.3						2.5-2.75	\$661.6	\$741.8	\$719.1	\$784.2		\$707.0
	3.75	\$669.2	\$760.0						3.0-4.75	\$658.6	\$738.8	\$716.1	\$781.2	\$832.7	\$711.6
	4.0	\$679.8	\$769.1						5.0-6.0	\$667.7	\$760.0	\$747.9	\$817.5	\$843.3	\$722.2
Φ48.3 (1.5")	2.0-2.4	\$658.6	\$743.4					Φ121	6.25-9.0	\$684.3	\$778.2	\$743.4	\$808.5	\$859.9	\$738.8
	2.5-3.25	\$658.6	\$755.5			\$829.7			2.75	\$690.4	\$770.6	\$743.4	\$808.5		\$743.4
	3.5	\$664.6	\$743.4	\$735.8	\$785.7	\$840.2			3.0	\$681.3	\$761.5	\$734.3	\$799.4		\$704.0
	3.75	\$669.2	\$773.6	\$728.2	\$793.3	\$847.8			3.25-4.5	\$673.7	\$758.5	\$726.7	\$791.8	\$847.8	\$696.4
	4.25-4.0	\$682.8	\$778.2	\$740.3	\$805.4	\$856.9			4.75-5.75	\$684.3	\$778.2	\$738.8	\$803.9	\$829.7	\$708.5
Φ57	4.5-7.0	\$713.1	\$805.4	\$770.6	\$835.7	\$887.2		Φ127	6.0-7.0	\$702.5	\$797.9	\$725.2	\$820.6	\$876.6	\$725.2
	2.3-3.0	\$667.7	\$760.0						2.75	\$690.4	\$778.2	\$750.9	\$816.0		\$720.6
	3.1-3.75	\$675.2							3.0	\$681.3	\$773.6	\$746.4	\$811.5		\$738.8
Φ60.3 (2")	4.0-4.75	\$688.9							3.25-4.75	\$673.7	\$754.0	\$726.7	\$791.8		\$726.7
	2.0-2.4	\$672.2	\$732.8						5.0-5.75	\$681.3	\$766.1	\$734.3	\$799.4	\$855.4	\$734.3
	2.5-3.5	\$658.6	\$734.3			\$823.6			6.0-8.0	\$693.4	\$785.7	\$746.4	\$811.5	\$867.5	\$746.4
	3.75-4.0	\$667.7	\$790.3	\$723.7	\$788.8	\$840.2		Φ133	8.25-11.0	\$710.0	\$802.4	\$763.0	\$828.1	\$884.2	\$763.0
	4.25-4.75	\$675.2	\$808.5	\$755.5	\$811.5	\$863.0			2.75	\$676.7	\$757.0	\$729.7	\$794.8		\$732.8
Φ76.1 (2.5")	5.0-7.0	\$690.4	\$823.6	\$770.6	\$826.6	\$878.1			3.0-6.0	\$669.2	\$750.9	\$723.7	\$788.8		\$726.7
	2.5-2.75	\$661.6	\$773.6	\$719.1	\$784.2		\$714.6	Φ139.7	6.25-8.0	\$684.3	\$775.1	\$735.8	\$800.9		\$741.8
	3.0-4.0	\$658.6	\$770.6	\$716.1	\$781.2		\$711.6		2.5	\$697.9	\$778.2	\$747.9	\$813.0		\$750.9
	4.1-4.75	\$663.1	\$790.3	\$705.5	\$770.6	\$837.2	\$685.8		2.75	\$682.8	\$763.0	\$732.8	\$797.9		\$735.8
	4.8-5.25	\$673.7	\$791.8	\$710.0	\$773.6	\$847.8	\$696.4		3.0	\$675.2	\$755.5	\$725.2	\$797.9		\$728.2
Φ73	5.5-7.0	\$688.9	\$799.4	\$761.5	\$788.8	\$863.0	\$741.8		3.25-4.5	\$667.7	\$752.4	\$725.2	\$790.3		\$720.6
	2.5-4.75	\$669.2	\$763.0	\$735.8	\$763.0	\$844.8	\$723.7	Φ152	4.75-5.75	\$675.2	\$755.5	\$723.7	\$788.8	\$849.3	\$728.2
	4.8-5.25	\$688.9	\$781.2	\$746.4	\$785.7	\$863.0	\$741.8		6.0-7.0	\$693.4	\$779.7	\$755.5	\$832.7	\$867.5	\$746.4
Φ88.9 (3")	5.3-7.0	\$704.0	\$799.4	\$761.5	\$831.2	\$878.1	\$757.0		7.25-10.0	\$708.5	\$800.9	\$761.5	\$838.7	\$882.6	\$761.5
	2.5-2.75	\$667.7	\$741.8	\$719.1	\$788.8	\$838.7	\$717.6		2.5	\$704.0	\$788.8	\$757.0	\$822.1		\$757.0
	3.0-4.75	\$661.6	\$741.8	\$719.1	\$788.8	\$835.7	\$714.6		2.75	\$696.4	\$781.2	\$749.4	\$814.5		\$749.4
	5.0-5.25	\$673.7	\$754.0	\$726.7	\$796.3	\$847.8	\$726.7		3.0	\$684.3	\$770.6	\$738.8	\$803.9		\$738.8
	5.5-8.0	\$691.9	\$784.2	\$749.4	\$819.1	\$866.0	\$744.9		3.25-5.75	\$675.2	\$760.0	\$728.2	\$793.3		\$728.2
									6.0-8.75	\$690.4	\$773.6	\$734.3	\$799.4		\$743.4

Φ98	2.5-2.75	\$672.2	\$764.6	\$719.1	\$758.5	\$846.3	\$725.2	Φ159	9.0-10.0	\$705.5	\$788.8	\$749.4	\$814.5		\$758.5
	3.0-4.5	\$666.1	\$758.5	\$713.1	\$782.7	\$840.2	\$719.1		2.5	\$697.9	\$778.2	\$750.9	\$816.0		\$750.9
Φ102	2.5-3.0	\$661.6	\$741.8	\$708.5	\$717.6	\$835.7	\$714.6		2.75	\$690.4	\$770.6	\$743.4	\$808.5		\$743.4
	3.25-4.50	\$658.6	\$737.3	\$704.0	\$773.6	\$832.7	\$711.6		3.0	\$679.8	\$760.0	\$732.8	\$797.9		\$717.6
	4.75-5.75	\$667.7	\$747.9	\$710.0	\$779.7	\$841.8	\$720.6		3.25-6.75	\$669.2	\$752.4	\$723.7	\$785.7	\$841.8	\$723.7
	5.8-6.25	\$679.8	\$761.5	\$716.1	\$785.7	\$853.9	\$732.8		6.8-8.5	\$678.3	\$772.1	\$732.8	\$797.9	\$855.4	\$734.3
	6.5-9.0	\$694.9	\$787.3	\$734.3	\$803.9	\$869.0	\$747.9		8.6-10.0	\$682.8	\$784.2	\$719.1	\$806.9	\$847.8	\$734.3
OD	WT (Thickness)	ASTM A		ASTM B		API	Roller Tube		ERW steel pipe for fluid transmission, scaffolding structure						
		Q235	Q345	Q235	Q345		PDC								
Φ165 (6")	2.5	\$697.9	\$779.7	\$725.2	\$813.0		\$750.9	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	2.75	\$684.3	\$767.6	\$713.1	\$800.9		\$723.7								
	3.0	\$675.2	\$757.0	\$702.5	\$790.3		\$713.1	Size: Outer Diameter: 21.3 - 610mm Length: 5.8 to 12 meters Wall Thickness: 1.8 - 22mm Quality standard: API 5L, API 5CT, ASTM 53, EN10217, DIN 2458. IS 3589, JIS G3452, BS1387 Steel Grade: API 5L : GR B, X42, X46, X56, X60, X65, X70 ASTM A53: GR A, GR B, GR C EN: S275, S275JR, S355JRH, S355J2H GB: Q195, Q215, Q235, Q345, L175, L210, L245, L320, L360- L555 Usage: low pressure liquid delivery, such as water, gas, oil. structural pipe, piling pipe Pipe End: Plain end, beveled end, threaded and coupled Pipe surface: Hot dip galvanized, Black oil, Bare, Varnish coating, Antirust oil, Coal Tar Epoxy, Fusion Bond Epoxy, 3-layers PE, Bitumen coating or as per customer's request. Packing: Plastic caps on both ends. Bundle with steel strips. Wrapped in waterproof paper, PVC sleeve or as per customer's request. Test: Chemical Component Analysis, Mechanical Properties (Ultimate tensile strength, Yield strength, Elongation), Technical Properties (Flattening Test, Bending Test, Blow Test, Impact Test), Exterior Size Inspection, Hydrostatic Test, X-ray Third party inspection: SGS, BV. More products in our website: www.threewaysteel.com Any problem, please e-mail me: sales7@threewaysteel.com Skype: helendeng12 MSN:dengfang1208@hotmail.com Ms. Helen Deng							
	3.25-5.75	\$667.7	\$752.4	\$697.9	\$785.7		\$720.6								
	6.0-7.0	\$681.3	\$769.1	\$708.5	\$794.8		\$734.3								
Φ168.3	2.75	\$704.0	\$794.8	\$755.5	\$843.3		\$763.0	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	3.0-3.25	\$682.8	\$767.6	\$806.9	\$734.3		\$741.8								
	3.5-6.0	\$673.7	\$758.5	\$704.0	\$791.8	\$847.8	\$726.7	Size: Outer Diameter: 21.3 - 610mm Length: 5.8 to 12 meters Wall Thickness: 1.8 - 22mm Quality standard: API 5L, API 5CT, ASTM 53, EN10217, DIN 2458. IS 3589, JIS G3452, BS1387 Steel Grade: API 5L : GR B, X42, X46, X56, X60, X65, X70 ASTM A53: GR A, GR B, GR C EN: S275, S275JR, S355JRH, S355J2H GB: Q195, Q215, Q235, Q345, L175, L210, L245, L320, L360- L555 Usage: low pressure liquid delivery, such as water, gas, oil. structural pipe, piling pipe Pipe End: Plain end, beveled end, threaded and coupled Pipe surface: Hot dip galvanized, Black oil, Bare, Varnish coating, Antirust oil, Coal Tar Epoxy, Fusion Bond Epoxy, 3-layers PE, Bitumen coating or as per customer's request. Packing: Plastic caps on both ends. Bundle with steel strips. Wrapped in waterproof paper, PVC sleeve or as per customer's request. Test: Chemical Component Analysis, Mechanical Properties (Ultimate tensile strength, Yield strength, Elongation), Technical Properties (Flattening Test, Bending Test, Blow Test, Impact Test), Exterior Size Inspection, Hydrostatic Test, X-ray Third party inspection: SGS, BV. More products in our website: www.threewaysteel.com Any problem, please e-mail me: sales7@threewaysteel.com Skype: helendeng12 MSN:dengfang1208@hotmail.com Ms. Helen Deng							
	6.25-8.0	\$681.3	\$769.1	\$707.0	\$794.8	\$855.4	\$726.7								
	8.25-9.0	\$690.4	\$781.2	\$716.1	\$803.9	\$864.5	\$743.4								
Φ177.8 (Φ180)	9.25-11.5	\$705.5	\$800.9	\$735.8	\$823.6	\$879.6	\$758.5	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	2.75	\$704.0	\$788.8	\$734.3	\$822.1		\$757.0								
	3.0	\$690.4	\$775.1	\$720.6	\$808.5		\$743.4	Size: Outer Diameter: 21.3 - 610mm Length: 5.8 to 12 meters Wall Thickness: 1.8 - 22mm Quality standard: API 5L, API 5CT, ASTM 53, EN10217, DIN 2458. IS 3589, JIS G3452, BS1387 Steel Grade: API 5L : GR B, X42, X46, X56, X60, X65, X70 ASTM A53: GR A, GR B, GR C EN: S275, S275JR, S355JRH, S355J2H GB: Q195, Q215, Q235, Q345, L175, L210, L245, L320, L360- L555 Usage: low pressure liquid delivery, such as water, gas, oil. structural pipe, piling pipe Pipe End: Plain end, beveled end, threaded and coupled Pipe surface: Hot dip galvanized, Black oil, Bare, Varnish coating, Antirust oil, Coal Tar Epoxy, Fusion Bond Epoxy, 3-layers PE, Bitumen coating or as per customer's request. Packing: Plastic caps on both ends. Bundle with steel strips. Wrapped in waterproof paper, PVC sleeve or as per customer's request. Test: Chemical Component Analysis, Mechanical Properties (Ultimate tensile strength, Yield strength, Elongation), Technical Properties (Flattening Test, Bending Test, Blow Test, Impact Test), Exterior Size Inspection, Hydrostatic Test, X-ray Third party inspection: SGS, BV. More products in our website: www.threewaysteel.com Any problem, please e-mail me: sales7@threewaysteel.com Skype: helendeng12 MSN:dengfang1208@hotmail.com Ms. Helen Deng							
	3.25-3.5	\$675.2	\$760.0	\$705.5	\$793.3		\$728.2								
	3.75-6.00	\$667.7	\$752.4	\$697.9	\$785.7	\$841.8	\$720.6								
Φ194	6.25-9.0	\$675.2	\$763.0	\$701.0	\$788.8	\$849.3	\$728.2	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	9.0-11.5	\$690.4	\$781.2	\$716.1	\$803.9	\$864.5	\$743.4								
	2.75	\$711.6	\$796.3	\$734.3	\$822.1		\$764.6	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	3.0	\$699.5	\$785.7	\$723.7	\$811.5		\$754.0								
	3.25-3.75	\$682.8	\$767.6	\$705.5	\$793.3		\$735.8	Size: Outer Diameter: 21.3 - 610mm Length: 5.8 to 12 meters Wall Thickness: 1.8 - 22mm Quality standard: API 5L, API 5CT, ASTM 53, EN10217, DIN 2458. IS 3589, JIS G3452, BS1387 Steel Grade: API 5L : GR B, X42, X46, X56, X60, X65, X70 ASTM A53: GR A, GR B, GR C EN: S275, S275JR, S355JRH, S355J2H GB: Q195, Q215, Q235, Q345, L175, L210, L245, L320, L360- L555 Usage: low pressure liquid delivery, such as water, gas, oil. structural pipe, piling pipe Pipe End: Plain end, beveled end, threaded and coupled Pipe surface: Hot dip galvanized, Black oil, Bare, Varnish coating, Antirust oil, Coal Tar Epoxy, Fusion Bond Epoxy, 3-layers PE, Bitumen coating or as per customer's request. Packing: Plastic caps on both ends. Bundle with steel strips. Wrapped in waterproof paper, PVC sleeve or as per customer's request. Test: Chemical Component Analysis, Mechanical Properties (Ultimate tensile strength, Yield strength, Elongation), Technical Properties (Flattening Test, Bending Test, Blow Test, Impact Test), Exterior Size Inspection, Hydrostatic Test, X-ray Third party inspection: SGS, BV. More products in our website: www.threewaysteel.com Any problem, please e-mail me: sales7@threewaysteel.com Skype: helendeng12 MSN:dengfang1208@hotmail.com Ms. Helen Deng							
4.0-6.75	\$675.2	\$760.0	\$697.9	\$785.7	\$849.3	\$728.2									
6.8-8.0	\$682.8	\$772.1	\$702.5	\$790.3	\$858.4	\$737.3									
Φ203	8.25-11.5	\$696.4	\$791.8	\$719.1	\$806.9	\$870.5	\$749.4	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	2.75	\$711.6	\$796.3	\$734.3	\$822.1		\$764.6								
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	3.25-3.75	\$687.3	\$772.1	\$710.0	\$797.9		\$740.3								
	4.0-6.75	\$675.2	\$767.6	\$697.9	\$785.7		\$728.2								
Φ219	6.8-10.0	\$685.8	\$775.1	\$702.5	\$790.3		\$738.8	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	10.25-12.0	\$699.5	\$796.3	\$723.7	\$811.5		\$754.0								
	2.75	\$699.5	\$784.2	\$722.2	\$810.0		\$752.4	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	3.0	\$690.4	\$775.1	\$713.1	\$800.9		\$743.4								
	3.25	\$675.2	\$766.1	\$690.4	\$770.6		\$728.2	Size: Outer Diameter: 21.3 - 610mm Length: 5.8 to 12 meters Wall Thickness: 1.8 - 22mm Quality standard: API 5L, API 5CT, ASTM 53, EN10217, DIN 2458. IS 3589, JIS G3452, BS1387 Steel Grade: API 5L : GR B, X42, X46, X56, X60, X65, X70 ASTM A53: GR A, GR B, GR C EN: S275, S275JR, S355JRH, S355J2H GB: Q195, Q215, Q235, Q345, L175, L210, L245, L320, L360- L555 Usage: low pressure liquid delivery, such as water, gas, oil. structural pipe, piling pipe Pipe End: Plain end, beveled end, threaded and coupled Pipe surface: Hot dip galvanized, Black oil, Bare, Varnish coating, Antirust oil, Coal Tar Epoxy, Fusion Bond Epoxy, 3-layers PE, Bitumen coating or as per customer's request. Packing: Plastic caps on both ends. Bundle with steel strips. Wrapped in waterproof paper, PVC sleeve or as per customer's request. Test: Chemical Component Analysis, Mechanical Properties (Ultimate tensile strength, Yield strength, Elongation), Technical Properties (Flattening Test, Bending Test, Blow Test, Impact Test), Exterior Size Inspection, Hydrostatic Test, X-ray Third party inspection: SGS, BV. More products in our website: www.threewaysteel.com Any problem, please e-mail me: sales7@threewaysteel.com Skype: helendeng12 MSN:dengfang1208@hotmail.com Ms. Helen Deng							
3.3-7.0	\$670.7	\$754.0	\$691.9	\$779.7		\$723.7									
7.1-10.0	\$676.7	\$758.5	\$696.4	\$784.2		\$729.7									
Φ244.5	10.25-12.0	\$684.3	\$785.7	\$710.0	\$797.9		\$737.3	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							
	4.0-5.0	\$699.5	\$800.9	\$738.8	\$826.6		\$754.0								
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4.0-5.0	\$699.5	\$785.7	\$723.7	\$811.5		\$754.0									
5.25-8.75	\$688.9	\$791.8	\$722.2	\$810.0		\$741.8									
Φ273.1	9.0-12	\$696.4	\$799.4	\$729.7	\$817.5		\$749.4	ERW (Electric Resistance Welded) steel pipe HFI (High Frequency Induction weld pipe)							

Galvanized Steel Pipe

Type:



(1) pre-painted (zinc: 60-120G/M2)

(2) hot-dipped galvanized (zinc: 120-500G/M2)

(3) cold-dipped galvanized (zinc: 10-50G/M2)

Quality standard: ASTM A53, BS1387, GB/T3091-2001

Steel grade: Q195, Q215, Q235, Q345

Out diameter: 10-219mm

Wall thickness: 0.8-8mm

Length: Random Length, Fixed Length, SRL, DRL, as you required

Permissible error: length +20mm

Use: for low pressure liquid delivery such as water, gas and oil

End: plain end

Packing: with several steel strips in one bundle, plastic caps, of course, can be packed as our clients' demand

Scaffolding Tube



Due to their strength, scaffolding tubes are frequently used where heavy loads need to be carried, or where multiple platforms must reach several stories high. Their versatility, which enables them to be assembled in multiple directions in a variety of settings.

Scaffolding is a temporary structure used to support people and material in the construction or repair of buildings and other large structures.

Standard: BS 1139, EN 39, JIS G 3444, GB15831, AS1576, ASTM

Steel Grade: Q235B, Q345B, S235JR, S275JR

Outer Diameter: 38mm, 42mm, 48.3mm-48.6mm

Wall Thickness: 2.0mm, 2.5mm, 2.75mm, 3.0mm, 3.25mm, 3.85mm, 4.0mm

Length: 0.3mtr -18 mtr, Standard length is 6meter

End: Square cut, Burr removed

Surface: Lightly oiled, Hot dip galvanized, Electro galvanized, Black

Packing: Plastic plugs in both ends, Wrapped in waterproof paper or PVC sleeve, and sackcloth with several steel strips

Usage: Material Storage Racks, Pallets, Hydraulic Platforms, Trusses, Columns, Purlins, Greenhouse Stands Towers, Agricultural Equipment.